# Environmental Product **Declaration**

In accordance with ISO 14025 and EN 15804:2012+A2:2019 for:

## iD CLICK Ultimate Flooring from TARKETT

The International EPD® System, www.environdec.com **EPD** International AB S-P-03331 2022-02-14 2025-02-10 (version 2) 2027-02-14

> An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com









Programme: Programme operator: EPD registration number: Publication date: Revision date : Valid until:



## **General information**

#### Programme information

Programme:	The International EPD <sup>®</sup> System
Address:	EPD International AB Box 210 60 SE-100 31 Stockholm Sweden
Website:	www.environdec.com
E-mail:	info@environdec.com

CEN standard EN 15804 serves as the Core Product Category Rules (PCR)

Product category rules (PCR): PCR 2019:14 version 1.11 and c-PCR-004 Resilient textile and laminate floor coverings (EN 16810)

PCR review was conducted by: The Technical Committee of the International EPD® System lead by Claudia A Peña. A full list of members available on www.environdec.com. The review panel may be contacted via info@environdec.com.

Independent third-party verification of the declaration and data, according to ISO 14025:2006:

 $\Box$  EPD process certification  $\boxtimes$  EPD verification

Third party verifier: M. Damien Prunel from LCIE Bureau Veritas.

Procedure for follow-up of data during EPD validity involves third party verifier:

⊠ Yes □ No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804. For further information about comparability, see EN 15804 and ISO 14025.

#### **Differences versus previous version**

2023-08-17 Version 1

New verification: Updated Transport value (A4) from Factory to Clients.

2025-02-10 Version 2

Editorial update: addition of recycled content information in the Content information section.





#### **Company information**

Owner of the EPD: Tarkett

<u>Contact:</u> Marcelo MARTINS MEIRA, <u>marcelo.martinsmeira@tarkett.com</u>, Tarkett La Défense, 1 Terrasse Bellini 92400 Paris

Description of the organisation:

With an international coverage and a wide range of products, Tarkett has over 130 years of experience in providing integrated solutions for floorings to professionals and end users.

Many of the most important architectural firms in the world and building professionals have chosen Tarkett for the value of its products and for its consultation and service abilities. Therefore, Tarkett floorings and sport surfaces are present in several prestigious architectural reference points. Tarkett offers integrated solutions for floorings, able to meet the needs of customers. Our wide range of designs, colours and models provides an infinite series of possibilities, contributing to create a positive environment and a better quality of life for people.

Tarkett operates with the utmost respect for the environment towards the realization of eco-friendly products.

Tarkett's commitment to the environment is woven throughout its business. Cradle-to-Cradle principles are, in fact, the basis of the design and production of every solution. Particularly, the lifecycle analysis is used to continuously improve the production process, and so the products until their use stage, disposal, and recycling. The commitment to the environment is also proven by the accession to the Circular Economy 100 program, where Tarkett group, with a network of companies, is working to develop a circular economy model based on the reuse of materials and preservation of natural resources. The development of products that can be reused within internal production cycles, or external ones in case of other individuals, has been an integral part of the business strategy aimed at sustainability for many years. The WCM (World Class Manufacturing) management system has been developed in 2009, and it includes the environmental pillar aimed to the elimination of losses and to the growth of process efficiency.

Product-related or management system-related certifications: ISO 9001, ISO 14001, ISO 50001, WCM manufacturing site.

Name and location of production site(s): Jaslo, Poland

#### **Product information**

<u>Product name:</u> iD Click Ultimate 55, iD Click Ultimate 70. <u>Product identification:</u> Heterogeneous poly (vinyl chloride) floor coverings (EN 10582). <u>Product description:</u> iD Click Ultimate is a modular heterogeneous compact resilient floor covering developed by Tarkett. The service lifetime recommended by Tarkett is 25 years. <u>Geography:</u> European technology and process coverage. <u>UN CPC code:</u> APE/NAF - 2223Z

#### LCA information

<u>Functional unit / declared unit:</u> 1m<sup>2</sup> of floor covering with a reference service life (RSL) of 1 year for specified characteristics application and use areas according to ISO 10582 and EN ISO 10874. Reference service life: 25 years

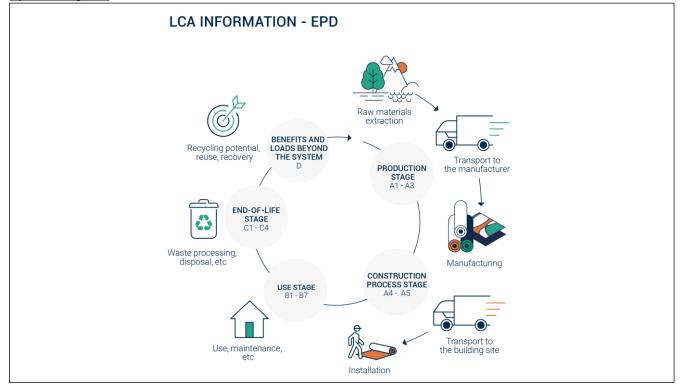
Time representativeness: 2020.

Database(s) and LCA software used: Ecoinvent3.6, SimaPro 9.1

Description of system boundaries: Cradle to grave and module D (A + B + C + D)



#### System diagram:



<u>More information</u>: The product is classified in accordance with EN ISO 10874, EN 685 and in reference to the FCSS (Floor Covering Standard Symbols) to be installed in various areas of application, such as: healthcare, education, commercial, education. The area of use according to the ISO 10874 is very heavy (34) for commercial classification and heavy (43) for industrial classification.

Product	Domestic	Commercial	Industrial
	Classification	Classification	Classification
iD Click Ultimate 55	23	33	42*
	Heavy domestic use	Heavy commercial use	Heavy Industrial
iD Click Ultimate 70	23	34	43*
	Heavy domestic use	Very intensive	Heavy Industrial
		commercial use	

\* On demand (without acoustic integrated underlayer)





Modules declared, geographical scope, share of specific data (in GWP-GHG indicator) and data variation:

		duct ige		onstructi cess sta				U	se sta	ge			Er	nd of li	Resource recovery stage		
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling- potential
Module	A1	A2	A3	A4	A5	B1	B2	В3	В4	В5	B6	B7	C1	C2	C3	C4	D
Modules declared	х	х	х	х	Х		Х						х	х	Х	х	х
Geography					Europ	bean te	chnolog	gy and	proces	s cover	age						European
Specific data used	-	100%	100%	100%	100%	-	-	-	-	-	-	-	-	-	recy	% For cling cess	100% For recycling process
Variation – products	-	3% to 3%	6	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	-	-	-	Europear for Ta		-	-	-	-	-	-	-	-	-	-	-	-

## **Content information**

According to PCR 2019:14 v1.11, several similar products can be included in the same EPD if "differences between the mandatory impact indicators lower than  $\pm 10\%$  (concerning A1-A3) could be presented using the impacts of a representative product". The next table presents how products are grouped :

Product	Weight, kg/m <sup>2</sup>	Recycled content	Representative product group
iD Click Ultimate 55	10.55E+00	20%	iD Click Ultimate
iD Click Ultimate 70	10.40E+00	2076	ID Click Ollimate

The components for iD Click Ultimate group are detailed here:

	iD	Click Ultimate	
Product components	Weight, kg/m <sup>2</sup>	Post-consumer material, weight-%	Renewable material, weight-%
PVC Suspension	3.01E+00	0%	0%
Plasticizers	1.71E-01	0%	0%
Epoxidized soya bean oil	5.10E-02	0%	83%
Mineral fillers	6.58E+00	0%	0%
Stabilizer CaZn	2.07E-01	0%	0%
Titanium dioxide	4.40E-02	0%	0%
Pigments	3.20E-02	0%	0%
Surface Treatment	3.00E-02	0%	0%
Ethenylbenzene	1.30E-01	0%	0%
Additives	3.28E-01	0%	0%
TOTAL	10.59E+00	0%	0.4%
Packaging materials	Weight, kg/m <sup>2</sup>	Weight-% (versus the proc	duct)
Product Packaging Cardboard	3.00E-02	0.3	%
TOTAL	3.00E-02	0.3	%

## **Product manufacturing**





#### **Production process**

The production of the heterogenous resilient flooring is divided into the following stages:

<u>Extrusion</u>: continuous mixing and heating process where raw materials are fused and, optionally, shaped through a die, suitable for making shapes such as rods (welding rods), granules or thick sheets (Rigid LVT core layer).

<u>Calendaring</u>: continuous shaping process of thermoplastic material which allows the making of thin sheets or films (thickness < 1 mm). The calender is fed through an extruder.

<u>Pressing</u>: semi-continuous process which allows the lamination of several layers priorly produced by extrusion and/or calendaring.

Profiling: semi-continuous process where a connection system is machined on the material edges.

Pad attaching semi-continuous process where an acoustic backing is bonded on the back side of the product.

<u>Packaging</u>: semi-continuous process where the finished product is either wrapped around a cardboard core, packed in plastic film, and protected with plastic side plates on the edges (rolls) OR stacked head-to-toe and packed into cardboard boxes (planks or tiles).

Waste type	Amount	Unit
Hazardous waste to external recycling	2.70E-03	kg/m²
Non-hazardous waste to external recycling	1.86E-01	kg/m²
Hazardous wastewater to external treatment	1.05E-02	kg/m²
Non-hazardous wastewater to external treatment	2.11E-01	kg/m²

#### **Production waste**

NB: Post manufacturing recycling concerns the recycling of the losses inside the plant production. Therefore, there is no end-of-life impact on losses (except the recycling preparation). Post-manufacturing recycled content is 17%.

#### Health, safety, and environmental aspects during production

iD Click Ultimate production site complies with the ISO 14001 Environmental Management System and the ISO 9001 Quality Management System.

## **Delivery and installation**

### Delivery

The average distribution distance between the factory and the installation site is 2160 km. It has been calculated considering the average distance between European countries where Tarkett is selling the iD Click Ultimate products and the factory plant in Jaslo (Poland). The distribution is made by truck.

#### Installation

The various parts of flooring are arranged together so that they can fit perfectly between them on the floor. The various parts of the flooring are cut to fit the surface to be covered.

Description	Amount	Unit
Electricity consumption	3.35E-02	kWh/m²

#### Waste

During the installation approximately 3% of the flooring is lost as off-cuts. All flooring losses are sent to recycling.

### Packaging

50 % of the packaging materials goes to incineration and 50 % goes to landfill.

## Use Stage

## **Reference Service Life (RSL)**

For this product, the stated RSL is 1 year. It should be noted, however, that the service life of a Heterogeneous polyvinylchloride floor covering may vary depending on the amount and nature of floor traffic and the type and frequency of maintenance. The manufacturer has provided this service life based on his experience of flooring manufacture and supply. This RSL is applicable if the product use complies with that defined by ISO 14041 and ISO10874 in accordance with the product's classification. The service lifetime recommended by Tarkett is 25 years.

## Cleaning and maintenance

Cleaning regime is based on traditional cleaning protocol integrating manual and mechanical operations. Depending on premises considered, these consumptions may vary. The considered regime fits high traffic areas. The maintenance scenario is:

- Common maintenance: four times a week
- Periodic maintenance: twice a year

Description	Amount	Unit
Electricity consumption	1.13E-01	kWh/year/m <sup>2</sup>
Water consumption	5.14E+00	L/year/m <sup>2</sup>
Detergent consumption	7.00E-02	L/year/m <sup>2</sup>

## Prevention of structural damage

To avoid excessive wear, usage should be restricted to the stated areas of application as outlined by the norm ISO 10874.





## End of Life

3 distinct End-of-Life scenarios have been modeled for iD Click Ultimate. Tarkett recommend using the Restart program at End-of-Use to recycle the product. However, to highlight the value of Tarkett's recycling activities, environmental impacts of two alternative scenarios have been calculated.

#### 1/ Recycling.

100% of the iD Click Ultimate can be recycled at its end of use stage, thanks to the Restart® program, enabling Tarkett to collect installation losses and post-use flooring from construction sites to recycle it and/or re-use it as high-quality raw material back in Tarkett plants. Thus, iD Click Ultimate is recycled back at the Jaslo plant, and the transport between construction site and recycling facility is 2160 km by truck. Environmental impacts of recycling are presented in module **C/1**.

#### 2/ Incineration with energy recovery

Incineration with energy recovery is a rising waste management method in many of the countries in which iD Click Ultimate is sold. While Tarkett wishes to recycle 100% of sold iD Click Ultimate. Incineration with energy recovery is an alternative option if recycling is impossible. Environmental impacts of incineration with energy recovery are presented in module **C/2**.

#### 3/ Landfilling

Landfilling waste is still a prominent waste management scenario. This option is however not recommended by Tarkett. Environmental impacts of landfilling are presented in module **C/3**.

## Benefits and loads beyond system boundary

#### 1/ Recycling.

The benefit is due to the recycling post-use flooring that allows avoiding the emissions of virgin materials. iD Click Ultimate can be 100% recycled at post-installation and post-consumer stage. Benefits from avoided raw material production and avoided transport are calculated in module **D/1**.

#### 2/ Incineration with energy recovery

Benefits from installation offcuts recycling and incineration energy recovery are calculated in D/2.

#### 3/ Landfilling

Benefits accounted in this scenario exclusively come from installation offcuts recycling and are presented in **D/3** 





## **Results for product group**

iD Click Ultimate.



## **Environmental Information**

#### Potential environmental impact in case of recycling at End-of-use

			Res	ults per f	unctiona	al or dec	lared uni	t in case	of Recv	clina – i	D Click U	Iltimate				
Indicator	Unit	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1/1	C2/1	C3/1	C4/1	D/1
GWP-total	kg CO <sub>2</sub> eq.	1.23E+01	3.79E+00	5.05E-01	0.00E+00	2.68E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.80E+00	0.00E+00	1.01E-01	-1.01E+01
GWP-Fossil	kg CO2 eq.	1.20E+01	3.79E+00	4.40E-01	0.00E+00	2.60E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.80E+00	0.00E+00	0.00E+00	-9.76E+00
GWP- biogenic	kg CO <sub>2</sub> eq.	-7.75E-02	1.52E-03	5.48E-02	0.00E+00	1.68E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.52E-03	0.00E+00	1.01E-01	-7.64E-03
GWP- Luluc	kg CO <sub>2</sub> eq.	3.48E-01	1.50E-03	1.05E-02	0.00E+00	5.74E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.49E-03	0.00E+00	0.00E+00	-3.23E-01
ODP	kg CFC 11 eq.	4.03E-06	8.78E-07	1.39E-07	0.00E+00	2.37E-08	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	8.79E-07	0.00E+00	0.00E+00	-3.60E-06
AP	mol H+ eq.	5.99E-02	1.52E-02	2.13E-03	0.00E+00	1.56E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.54E-02	0.00E+00	0.00E+00	-4.99E-02
EP-freshwater	kg P eq	3.80E-03	2.45E-04	1.22E-04	0.00E+00	2.14E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.45E-04	0.00E+00	0.00E+00	-3.25E-03
EP-freshwater	kg PO₄³-eq	1.17E-02	7.53E-04	3.74E-04	0.00E+00	6.56E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.51E-04	0.00E+00	0.00E+00	-9.99E-03
EP-marine	kg N eq.	1.21E-02	4.54E-03	5.12E-04	0.00E+00	4.21E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.65E-03	0.00E+00	0.00E+00	-1.01E-02
EP-terrestrial	mol N eq.	1.14E-01	4.97E-02	4.51E-03	0.00E+00	2.94E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	5.08E-02	0.00E+00	0.00E+00	-8.88E-02
POCP	kg NMVOC eq.	4.26E-02	1.53E-02	1.62E-03	0.00E+00	7.12E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.55E-02	0.00E+00	0.00E+00	-3.60E-02
ADP- minerals&metals*	kg Sb eq.	4.23E-03	1.33E-05	1.29E-04	0.00E+00	2.80E-06	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.32E-05	0.00E+00	0.00E+00	-3.92E-03
ADP-Fossil*	MJ	2.57E+02	5.74E+01	8.93E+00	0.00E+00	5.43E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	5.75E+01	0.00E+00	0.00E+00	-2.20E+02
WDP	m³	1.29E+01	1.67E-01	3.91E-01	0.00E+00	1.36E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.67E-01	0.00E+00	0.00E+00	-1.17E+01

Acronyms

GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption



## **Environmental Information**

#### Potential environmental impact in case of recycling at End-of-use

Results per functional or declared unit in case of Recycling - iD Click Ultimate																
Indicator	Unit	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1/1	C2/1	C3/1	C4/1	D/1
PERE	MJ	4.18E+01	8.11E-01	1.28E+00	0.00E+00	9.50E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	8.10E-01	0.00E+00	0.00E+00	-1.14E+01
PERM	MJ	1.84E+00	0.00E+00	5.51E-02	0.00E+00	9.90E-02	0.00E+00	-1.71E+00								
PERT	MJ	4.36E+01	8.11E-01	1.33E+00	0.00E+00	9.50E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	8.10E-01	0.00E+00	0.00E+00	-1.31E+01
PENRE	MJ	1.95E+02	5.74E+01	7.08E+00	0.00E+00	5.36E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	5.75E+01	0.00E+00	0.00E+00	-1.63E+02
PENRM	MJ.	6.12E+01	0.00E+00	1.84E+00	0.00E+00	5.56E-01	0.00E+00	-5.69E+01								
PENRT	MJ	2.57E+02	5.74E+01	8.92E+00	0.00E+00	5.36E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	5.74E+01	0.00E+00	0.00E+00	-2.20E+02
SM	kg	0.00E+00	3.18E-01													
RSF	MJ	0.00E+00														
NRSF	MJ	0.00E+00														
FW	m <sup>3</sup>	1.80E-01	2.18E-03	5.59E-03	0.00E+00	5.71E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.17E-03	0.00E+00	0.00E+00	-1.58E-01

Acronyms PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable primary energy resources; SM = Use of non-renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water





#### Waste production and output flows in case of recycling at End-of-use

#### Waste production

	Results per functional or declared unit in case of Recycling - iD Click Ultimate															
Indicator	Unit	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1/1	C2/1	C3/1	C4/1	D/1
Hazardous waste disposed	kg	4.11E-01	4.16E-02	1.38E-02	0.00E+00	6.81E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.15E-02	0.00E+00	0.00E+00	-3.61E-01
Non-hazardous waste disposed	kg	4.38E+00	3.29E+00	2.21E-01	0.00E+00	8.40E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.28E+00	0.00E+00	0.00E+00	-3.83E+00
Radioactive waste disposed	kg	4.92E-04	3.88E-04	2.30E-05	0.00E+00	3.09E-05	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.89E-04	0.00E+00	0.00E+00	-4.31E-04

#### **Output flows**

IndicatorUnitA1-A3A4A5B1B2B3B4B5B6B7C1/1C2/1C3/1C4/1Components for each $hg$ $hog$	Results per functional or declared unit in case of Recycling - iD Click Ultimate																
Material for recycling kg 1.86E-01 0.00E+00 3.23E-01 0.00E+00	D/1	C4/1	C3/1	C2/1	C1/1	B7	B6	B5	B4	B3	B2	B1	A5	A4	A1-A3	Unit	Indicator
	00 0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	kg	Components for re-use
Materials for energy recovery kg 0.00E+00 0.00E+	00 0.00E+00	9.53E+00	0.00E+00	3.23E-01	0.00E+00	1.86E-01	kg	Material for recycling									
	00 0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	kg	Materials for energy recovery
Exported energy, electricity MJ 0.00E+00 0.00E	00 0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MJ	Exported energy, electricity
Exported energy, thermal MJ 0.00E+00	00 0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MJ	Exported energy, thermal

#### Additional indicator

	Results per functional or declared unit in case of Recycling - iD Click Ultimate															
Indicator	Unit	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1/1	C2/1	C3/1	C4/1	D/1
GWP-GHG <sup>1</sup>	kg CO <sub>2</sub> eq.	1.23E+01	3.79E+00	4.51E-01	0.00E+00	2.66E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.80E+00	0.00E+00	0.00E+00	-1.01E+01

<sup>1</sup> GWP-GHG is the sum of GWP-Fossil and GWP-LULUC indicators.



## Additional information – Potential impacts and flows in case of incineration

Results per functional or declared unit in case of incineration - iD Click Ultimate									
Indicator	Unit	C1/2	C2/2	C3/2	C4/2	D/2			
GWP-total	kg CO <sub>2</sub> eq.	0.00E+00	1.77E-01	8.77E+00	1.94E-02	-3.73E+00			
GWP-fossil	kg CO <sub>2</sub> eq.	0.00E+00	1.77E-01	8.65E+00	1.94E-02	-3.71E+00			
GWP- biogenic	kg CO <sub>2</sub> eq.	0.00E+00	7.20E-05	1.20E-01	1.30E-05	-7.85E-03			
GWP- Luluc	kg CO <sub>2</sub> eq.	0.00E+00	6.17E-05	8.50E-04	5.40E-06	-1.29E-02			
ODP	kg CFC 11 eq.	0.00E+00	4.01E-08	7.43E-07	7.98E-09	-5.44E-07			
AP	mol H⁺ eq.	0.00E+00	7.22E-04	1.71E-02	1.84E-04	-1.49E-02			
EP-freshwater	kg P eq	0.00E+00	1.29E-05	1.03E-03	1.99E-06	-1.26E-03			
EP-freshwater	kg PO₄³- eq	0.00E+00	9.05E-07	7.20E-05	1.39E-07	-8.83E-05			
EP-marine	kg N eq.	0.00E+00	2.16E-04	4.91E-03	6.36E-05	-2.37E-03			
EP-terrestrial	mol N eq.	0.00E+00	2.37E-03	4.55E-02	6.98E-04	-2.37E-02			
POCP	kg NMVOC eq.	0.00E+00	7.25E-04	1.26E-02	2.03E-04	-7.26E-03			
ADP-minerals&metals*	kg Sb eq.	0.00E+00	4.78E-06	1.19E-04	1.77E-07	-1.31E-04			
ADP-fossil*	MJ	0.00E+00	2.66E+00	3.50E+01	5.42E-01	-6.23E+01			
WDP	m <sup>3</sup>	0.00E+00	7.41E-03	3.25E+01	2.43E-02	-6.30E-01			
	Results per functional or declared unit in case of incineration - iD Click Ultimate								
Indicator	Unit	C1/2	C2/2	C3/2	C4/2	D/2			
PERE	MJ	0.00E+00	3.76E-02	3.16E+00	7.83E-03	-4.57E+00			
PERM	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-5.51E-02			
PERT	MJ	0.00E+00	3.76E-02	3.16E+00	7.83E-03	-4.63E+00			
PENRE	MJ	0.00E+00	2.66E+00	3.50E+01	9.69E-01	-6.01E+01			
PENRM	MJ.	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-1.84E+00			
PENRT	MJ	0.00E+00	2.66E+00	3.49E+01	9.69E-01	-6.19E+01			
SM	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.18E-01			
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00			
NRSF	MJ	0.00E+00		0.00E+00		0.00E+00			
FW	m <sup>3</sup>	0.00E+00	2.75E-04		1.02E-03	-2.37E-02			
	Results per functio	onal or dec	clared unit	in case o	t incinerat	ion - iD Click Ultimate			
Indicator	Unit	C1/2	C2/2	C3/2	C4/2	D/2			
Hazardous waste disposed	kg	0.00E+00	1.71E-03	6.07E+00	5.71E-04	-4.62E-02			
Non-hazardous waste disposed	kg	0.00E+00	1.40E-01	1.19E+00	6.58E+00	-7.51E-01			
Radioactive waste disposed	kg	0.00E+00	1.81E-05	1.69E-04	6.36E-06	-2.47E-04			
	Results per function	onal or dec	lared unit	in case o	f incinerat	ion - iD Click Ultimate			
Indicator	Unit	C1/2	C2/2	C3/2	C4/2	D/2			
Components for re-use	kg	0.00E+00		0.00E+00		0.00E+00			
Material for recycling	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00			
Materials for energy recovery	kg	0.00E+00	0.00E+00	1.06E+01	0.00E+00	0.00E+00			
Exported energy, electricity	MJ	0.00E+00	0.00E+00	1.61E+01	0.00E+00	0.00E+00			
Exported energy, thermal	MJ	0.00E+00	0.00E+00	4.73E+01	0.00E+00	0.00E+00			
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## Additional information – Potential impacts and flows in case of landfilling

Results per functional or declared unit in case of landfilling - iD Click Ultimate						
Indicator	Unit	C1/3	C2/3	C3/3	C4/3	D/3
GWP-total	kg CO <sub>2</sub> eq.	0.00E+00	5.30E-02	0.00E+00	9.67E-01	-3.25E-01
GWP-fossil	kg CO <sub>2</sub> eq.	0.00E+00	5.30E-02	0.00E+00	8.67E-01	-3.15E-01
GWP- biogenic	kg CO <sub>2</sub> eq.	0.00E+00	2.16E-05	0.00E+00	1.01E-01	-1.85E-05
GWP- Luluc	kg CO <sub>2</sub> eq.	0.00E+00	1.85E-05	0.00E+00	2.19E-05	-1.04E-02
ODP	kg CFC 11 eq.	0.00E+00	1.20E-08	0.00E+00	3.29E-08	-1.16E-07
AP	mol H+ eq.	0.00E+00	2.16E-04	0.00E+00	7.96E-04	-1.61E-03
EP-freshwater	kg P eq	0.00E+00	3.88E-06	0.00E+00	9.72E-06	-1.05E-04
EP-freshwater	kg PO43- eq	0.00E+00	1.19E-05	0.00E+00	2.98E-05	-3.22E-04
EP-marine	kg N eq.	0.00E+00	6.49E-05	0.00E+00	4.15E-03	-3.25E-04
EP-terrestrial	mol N eq.	0.00E+00	7.10E-04	0.00E+00	3.19E-03	-2.87E-03
POCP	kg NMVOC eq.	0.00E+00	2.17E-04	0.00E+00	1.09E-03	-1.16E-03
ADP-minerals&metals*	kg Sb eq.	0.00E+00	1.43E-06	0.00E+00	7.88E-07	-1.27E-04
ADP-fossil*	MJ	0.00E+00	7.99E-01	0.00E+00	2.40E+00	-7.09E+00
WDP	m³	0.00E+00	2.22E-03	0.00E+00	1.10E-02	-3.79E-01

Results per functional or declared unit in case of landfilling - iD Click Ultimate

Indicator	Unit	C1/3	C2/3	C3/3	C4/3	D/3
PERE	MJ	0.00E+00	1.13E-02	0.00E+00	9.21E-02	-3.67E-01
PERM	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-5.51E-02
PERT	MJ	0.00E+00	1.13E-02	0.00E+00	9.21E-02	-4.22E-01
PENRE	MJ	0.00E+00	7.99E-01	0.00E+00	2.40E+00	-5.25E+00
PENRM	MJ.	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-1.84E+00
PENRT	MJ	0.00E+00	7.99E-01	0.00E+00	2.40E+00	-7.08E+00
SM	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.18E-01
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	m³	0.00E+00	8.25E-05	0.00E+00	2.96E-03	-5.08E-03

Results per functional or declared unit in case of landfilling - iD Click Ultimate

Indicator	Unit	C1/3	C2/3	C3/3	C4/3	D/3	
Hazardous waste disposed	kg	0.00E+00	5.14E-04	0.00E+00	2.38E-03	-1.16E-02	
Non-hazardous waste disposed	kg	0.00E+00	4.20E-02	0.00E+00	1.06E+01	-1.24E-01	
Radioactive waste disposed	kg	0.00E+00	5.44E-06	0.00E+00	1.57E-05	-1.39E-05	

Results per functional or declared unit in case of la	ndfilling - iD Click Ultimate
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Indicator	Unit	C1/3	C2/3	C3/3	C4/3	D/3
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Material for recycling	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for energy recovery	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy, electricity	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy, thermal	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

#### Information on biogenic carbon content for all groups

Results per functional or declared unit							
BIOGENIC CARBON CONTENT	Unit	QUANTITY					
Biogenic carbon content in product	kg C	0.584					
Biogenic carbon content in packaging	kg C	<0.012					

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO<sub>2</sub>.

## References

#### General Program Instructions of the International EPD® System. Version 3.01.

PCR 2019:14. Version 1.11 and c-PCR-004 Resilient textile and laminate floor coverings (EN 16810)

