

# Environmental Product Declaration

 EPD®  
THE INTERNATIONAL EPD® SYSTEM



In accordance with ISO14025:2006 and EN15804:2012+A2:2019/AC:2021 for:

## Essence Glue Down 55

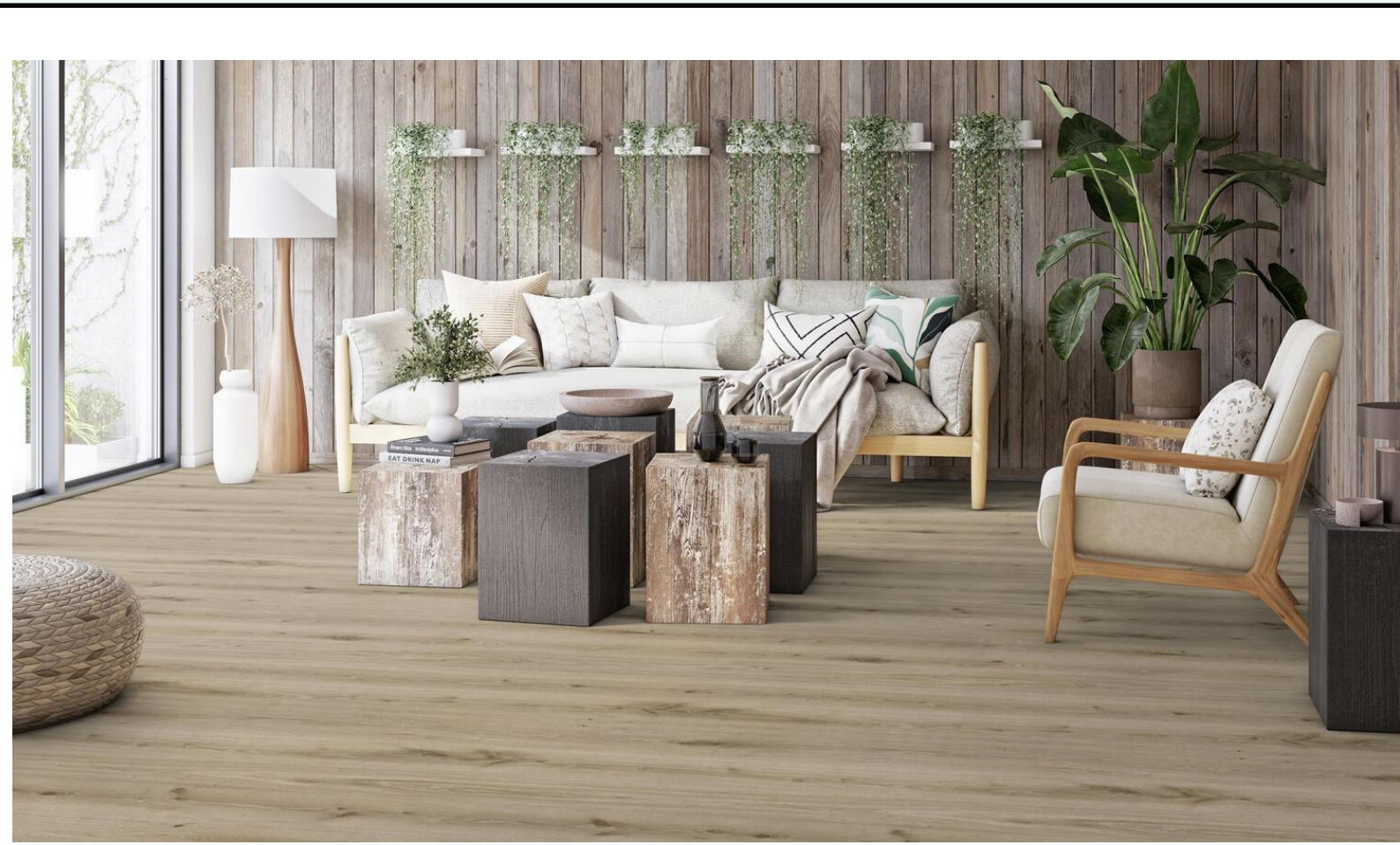
from

**TARKETT**



Programme:	The International EPD® System, <a href="http://www.environdec.com">www.environdec.com</a>
Programme operator:	EPD International AB
EPD registration number:	EPD-IES-0015802
Publication date:	2024-07-29
Revision date:	2024-09-05 (version 1)
Valid until:	2029-07-29

*An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at [www.environdec.com](http://www.environdec.com)*



## General information

### Programme information

<b>Programme:</b>	The International EPD® System
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### Accountabilities for PCR, LCA and independent, third-party verification

#### Product Category Rules (PCR)

CEN standard EN 15804 serves as the Core Product Category Rules (PCR)

Product Category Rules (PCR): PCR 2019:14 version 1.3.3 and c-PCR-004 Resilient textile and laminate floor coverings (EN 16810)

PCR review was conducted by: The Technical Committee of the International EPD System. See [www.environdec.com](http://www.environdec.com) for a list of members. Review chair: Claudia A. Peña, University of Concepción, Chile. The review panel may be contacted via the Secretariat [www.environdec.com/contact](http://www.environdec.com/contact).

#### Life Cycle Assessment (LCA)

LCA accountability: Juliette Pouansi & Perla Boumendil, TARKETT

#### Third-party verification

Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:

EPD verification by individual verifier

Third-party verifier: *Etienne Lees-Perasso, TIDE*

Approved by: The International EPD® System

**OR**

Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:

EPD verification by accredited certification body

**OR**

Independent third-party verification of the declaration and data, according to ISO 14025:2006 via:

EPD verification by EPD Process Certification\*

\*For EPD Process Certification, an accredited certification body certifies and reviews the management process and verifies EPDs published on a regular basis. For details about third-party verification procedure of the EPDs, see GPI.

Procedure for follow-up of data during EPD validity involves third party verifier:

Yes       No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

This EPD is a specific EPD.

### **Differences versus previous version**

2024-09-05 Version 1

Editorial change: Corrections of the table of results.

## Company information

Owner of the EPD: Tarkett

Contact: Myriam TRYJEFACZKA. myriam.Tryjefaczka@tarkett.com Tarkett La Défense, 1 Terrasse Bellini 92400 Paris

Description of the organisation:

With an international coverage and a wide range of products, Tarkett has over 130 years of experience in providing integrated solutions for floorings to professionals and end users.

Many of the most important architectural firms in the world and building professionals have chosen Tarkett for the value of its products and for its consultation and service abilities. Therefore, Tarkett floorings and sport surfaces are present in several prestigious architectural reference points. Tarkett offers integrated solutions for floorings, able to meet the particular needs of customers. Our wide range of designs, colors and models provides an infinite series of possibilities, contributing to create a positive environment and a better quality of life for people.

Tarkett operates with the utmost respect for the environment towards the realization of eco-friendly products.

Tarkett's commitment to the environment is woven throughout its business. Cradle-to-Cradle principles are, in fact, the basis of the design and production of every solution. Particularly, the lifecycle analysis is used to continuously improve the production process, and so the products until their use stage, disposal and recycling. The commitment to the environment is also proven by the accession to the Circular Economy 100 program, where Tarkett group, with a network of companies, is working to develop a circular economy model based on the reuse of materials and preservation of natural resources. The development of products that can be reused within internal production cycles, or external ones in case of other individuals, has been an integral part of the business strategy aimed at sustainability for many years. The WCM (World Class Manufacturing) management system has been developed in 2009, and it includes the environmental pillar aimed to the elimination of losses and to the growth of process efficiency.

Product-related or management system-related certifications: : ISO 9001, ISO 14001, ISO 50001, WCM manufacturing site.

Name and location of production site(s): Clervaux (Luxembourg)

See the GPI and the PCR for other required company information.

## Product information

Product name: Essence Glue Down 55

Product identification: Modular heterogeneous floor coverings (EN 10582 and EN ISO 10874).

Product description: Essence Glue Down 55 have versatile designs and durability make it a great choice for commercial interiors with light traffic. Ideal for hotels, offices, shops and aged-care facilities, treated with our surface protection for easy maintenance and extra resistance to scuffs, scratches and stains. The service lifetime recommended by Tarkett is 25 years

UN CPC code: APE/NAF - 2223Z

Geographical scope: Modules A1-A5 as well as the use (module B) and end-of-life (module C) have been modelled to represent European technology and process coverage.

## LCA information

Functional unit / declared unit: 1m<sup>2</sup> of floor covering with a reference service life (RSL) of 1 year for specified characteristics application and use areas according to ISO 11638 and EN ISO 10874.

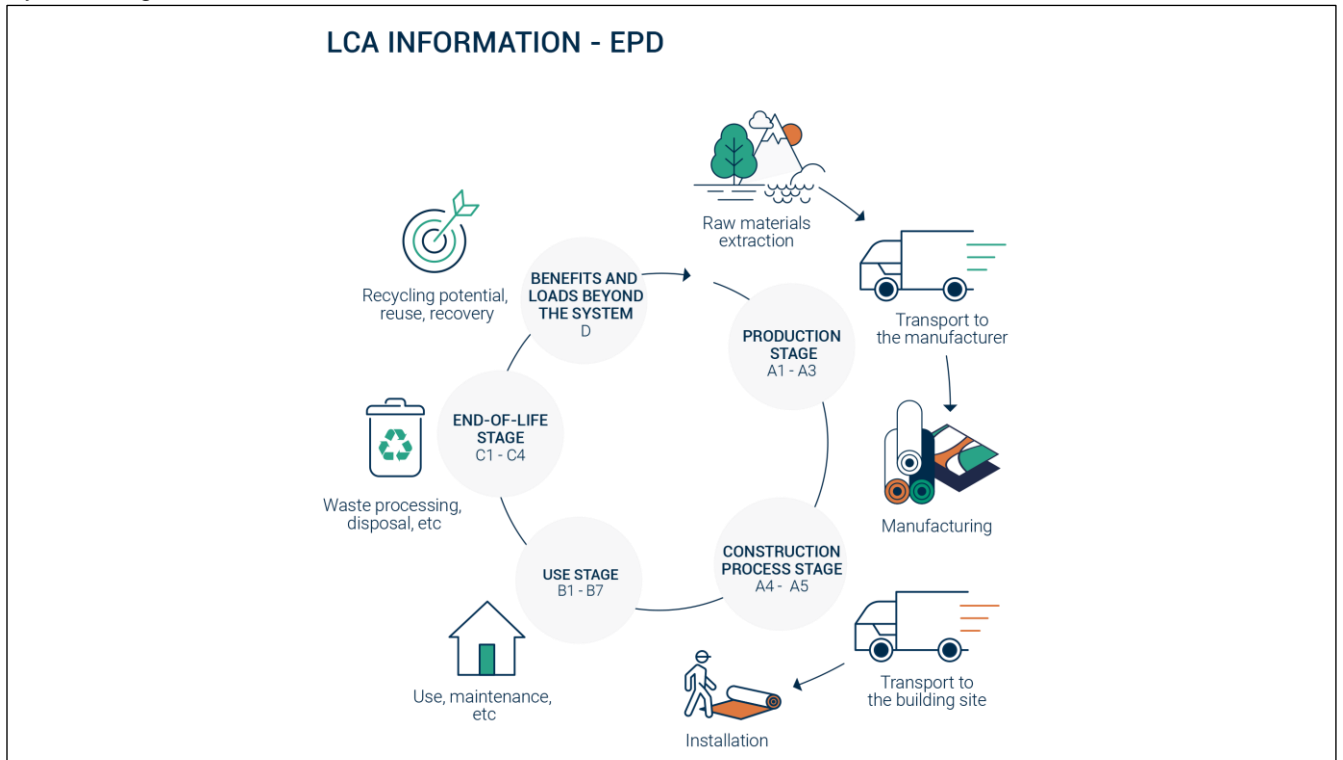
Reference service life: 1 year.

Time representativeness: 2023

Database(s) and LCA software used: Ecoinvent 3.9, Simapro 9.5

Description of system boundaries: Cradle to grave and module D (A + B + C + D).

System diagram:



Cut-off criteria : The cut-off criteria used for this study follow the guidelines set out in the PCR which conform to the EN 15804-A2, as following:

- All inputs and outputs to a (unit) process are included in the calculation where the data is available.
- A maximum of 1% of the total mass per unit process may be omitted.
- A maximum of 1% of the total renewable and non-renewable energy for a unit process may be omitted.
- A maximum of 5% of the total energy usage and mass per module may be omitted.

All input and output flows have been considered, including raw materials as per the product composition provided by the manufacturer and packaging of raw materials as well as the final product. Energy and water consumptions have also been considered at 100% according to the data provided.

More information: The product is classified in accordance with EN ISO 10874, EN 685, ISO 11683 and in reference to the FCSS (Floor Covering Standard Symbols) to be installed in various areas of application, such as: healthcare, commercial, education. The area of use according to the ISO 10874 is heavy (33) for commercial classification, general (42) for industrial classification and heavy (23) for domestic classification.

Product	Domestic Classification	Commercial Classification	Industrial Classification
Essence Glue Down 55	23 Heavy domestic use	33 Heavy commercial use	42 General Industrial use

Modules declared, geographical scope, share of specific data (in GWP-GHG results) and data variation (in GWP-GHG results):

	Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	x	x	x	x	x	NA	x	NA	NA	NA	NA	NA	x	x	x	x	x
Geography	Europe	Europe	Europe	Europe	Europe		Europe						Europe	Europe	Europe	Europe	Europe
Specific data used	20%	50%	100%	100%	100%	-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	0%	0%	0%	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	0%	0%	0%	European average for Tarkett		-	-	-	-	-	-	-	-	-	-	-	-

## Content information

Product	Thickness (mm)	Weight (kg/m <sup>2</sup> )	Recycled content
Essence Glue Down 55	2.5	3.45E+00	41%

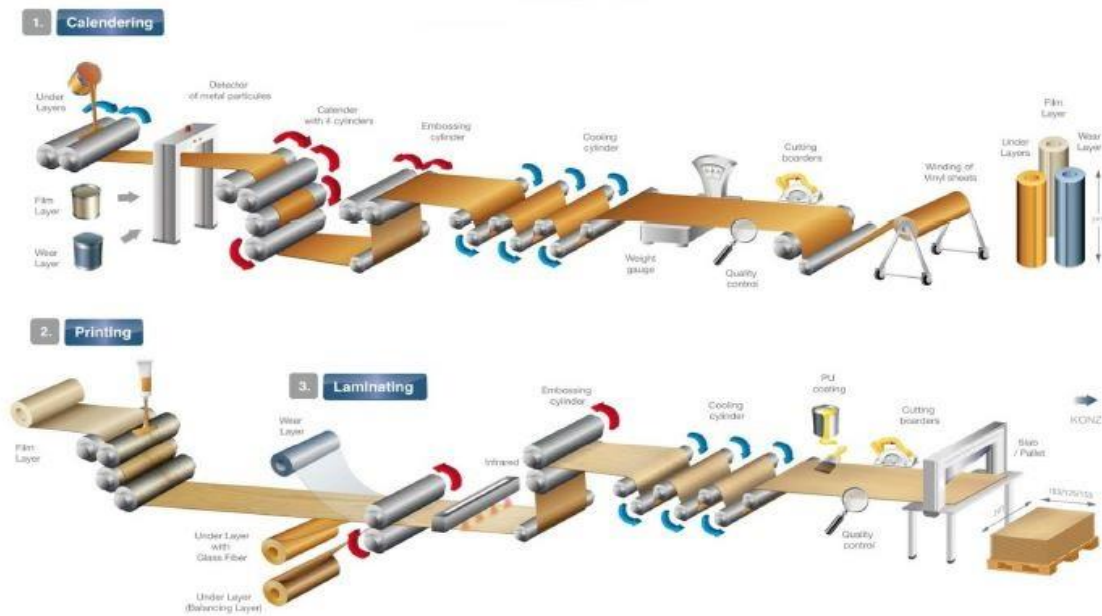
The components for the Essence Glue Down 55 group are detailed here:

Essence Glue Down 55			
Product components	Weight, kg	Post-consumer material, weight-%	Biogenic material, weight-% and kg C/kg
PVC Suspension	5.59E-01	0%	0%
Plasticizers	1.35E-01	0%	0%
Epoxidised soya bean oil	2.93E-02	0%	83%
Mineral fillers	7.01E-02	0%	0%
Stabilizer CaZn	1.40E-02	0%	0%
Pigments	3.50E-02	0%	0%
Surface Treatment	4.73E-02	0%	0%
Glass veil	1.48E-02	0%	0%
Titanium Dioxide	1.11E-02	0%	0%
Impact modifiers	2.615E+00	0%	0%
Calendered Underlay	3.54E+00	0%	2%
TOTAL	5.59E-01	0%	0%
Packaging materials	Weight, kg	Weight-% (versus the product)	Weight biogenic carbon, kg C/kg
Product Packaging Cardboard	6.65E-02	1.8%	-1.13
Product Packaging Paper Foil	5.76E-03	0.2%	-1.13
Product Packaging PP (Disc)	4.20E-06	0.0001%	0
Product Packaging PP (Plug)	4.20E-06	0.0001%	0
TOTAL	7.22E-02	2%	-0.135

## Product manufacturing

### Production process

The following figures show the production process of modular heterogeneous flooring :



### Production waste

Waste type	Amount	Unit
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Non-hazardous waste to external recycling	3.57E-01	kg/m <sup>2</sup>
Hazardous waste to external treatment	3.34E-03	kg/m <sup>2</sup>

### Electricity GWP-GHG

Plant	Ecoinvent Module	% consumption	kgCO2eq/kWh
Clervaux	Electricity, high voltage {LU}  electricity, high voltage, residual mix   Cut-off, U	20,1%	1.41E-01
	Electricity, high voltage {LU}  electricity, high voltage, production mix   Cut-off, U - renewable	79,9%	1.07E-01

In the table below, here is the breakdown of all renewable source of energy used in Luxembourg :

	Ecoinvent Module	Quantity
Electricity, high voltage {LU}  electricity, high voltage, production mix   Cut-off, U - renewable	Electricity, high voltage {LU}  electricity production, hydro, pumped storage   Cut-off, U	61%
	Electricity, high voltage {LU}  electricity production, hydro, run-of-river   Cut-off, U	7%
	Electricity, high voltage {LU}  electricity production, wind, <1MW turbine, onshore   Cut-off, U	4%
	Electricity, high voltage {LU}  electricity production, wind, 1-3MW turbine, onshore   Cut-off, U	16%
	Electricity, high voltage {LU}  heat and power co-generation, wood chips, 6667 kW, state-of-the-art 2014   Cut-off, U	11%

## Health, safety and environmental aspects during production

Essence Glue Down 55 production site complies with the ISO 14001 Environmental Management System and the ISO 9001 Quality Management System.

## Delivery and installation

### Delivery

The average distribution distance between the factory and the installation site is 984 km. It has been calculated considering the average distance between European countries where Tarkett is selling the Essence Glue Down 55 products and the factory plant in Clervaux (Luxembourg). The distribution is made by truck.

### Installation

The different parts of the flooring are cut to fit the surface to be covered and they are arranged together so that they can fit perfectly between them on the floor. The different parts of the flooring are glued on the subfloor then they are welded together.

Description	Amount	Unit
Acrylic adhesive	2.50E-01	kg/m <sup>2</sup>

### Waste

During the installation approximately 10% of the flooring is lost as off-cuts. All flooring losses are sent to recycling. Thanks to the ReStart program. Tarkett offers to all of its customer flooring installers a free take-back system for installation off-cuts. including equipment. logistics and recycling. This analysis therefore considers a recycling scenario of the offcut.

### Packaging

50 % of the packaging materials goes to incineration and 50 % goes to landfill.

## Use Stage

### Reference Service Life (RSL)

For this product, the stated RSL is 1 year. It should be noted, however, that the service life of a modular heterogeneous polyvinylchloride floor covering may vary depending on the amount and nature of floor traffic and the type and frequency of maintenance. The manufacturer has provided this service life on the basis of his experience of flooring manufacture and supply. This RSL is applicable as long as the product use complies with that defined by ISO 14041 and ISO10874 in accordance with the product's classification. **The service lifetime recommended by Tarkett is 25 years.**

### Cleaning and maintenance

Cleaning regime is based on traditional cleaning protocol integrating manual and mechanical operations. Depending on premises considered, these consumptions may vary. The considered regime fits high traffic areas. The maintenance scenario is :

- **Common maintenance: 4 cleaning / week**
- **Periodic maintenance: One cleaning/ month**
- **In depth maintenance : One cleaning/ year.**

Description	Amount	Unit
Electricity consumption	2.39E-01	kWh/year/m <sup>2</sup>
Water consumption	5.18E+00	L/year/m <sup>2</sup>
Detergent consumption	6.37E-02	L/year/m <sup>2</sup>

## **Prevention of structural damage**

To avoid excessive wear, usage should be restricted to the stated areas of application as outlined by the norm ISO 10874.

## End of Life

Environmental impacts of landfilling are presented in module C. Tarkett also modeled an alternative scenario, incineration. The results can be found in page 15.

### **Landfilling /L**

Landfilling waste is still a prominent waste management scenario. This option is however not recommended by Tarkett. Environmental impacts of landfilling are presented in module **C/L**.

### **Incineration with energy recovery /I**

Incineration with energy recovery is a rising waste management method in many of the countries in which Essence Gue Down 55 is sold. While Tarkett wishes to recycle 100% of products sold, incineration with energy recovery is an alternative option if recycling is impossible. Environmental impacts of incineration with energy recovery are presented in module **C/I** in page 15

## Benefits and loads beyond system boundary

### **Landfilling /L**

Benefits accounted in this scenario exclusively come from installation offcuts recycling and are presented in **D/L**

### **Incineration with energy recovery /I**

Benefits from installation offcuts recycling and incineration energy recovery are calculated in **D/I on** page 15

## Results of the environmental performance indicators

Results per functional or declared unit in case of landfilling– Essence Glue Down 55																
Indicator	Unit	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1/L	C2/L	C3/L	C4/L	D/L
GWP-total	kg CO <sub>2</sub> eq.	3,90E+00	6,66E-01	8,98E-01	0,00E+00	1,60E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,14E-02	0,00E+00	3,39E-01	-2,36E-01
GWP-fossil	kg CO <sub>2</sub> eq.	3,96E+00	6,66E-01	8,38E-01	0,00E+00	1,53E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,14E-02	0,00E+00	2,72E-01	-2,46E-01
GWP- biogenic	kg CO <sub>2</sub> eq.	-1,34E-01	2,13E-04	5,51E-02	0,00E+00	1,02E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	6,81E-06	0,00E+00	6,70E-02	1,29E-02
GWP- Luluc	kg CO <sub>2</sub> eq.	6,68E-02	3,27E-04	4,53E-03	0,00E+00	5,37E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,05E-05	0,00E+00	8,75E-06	-2,95E-03
ODP	kg CFC 11 eq.	1,08E-06	1,45E-08	3,27E-07	0,00E+00	4,15E-09	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	4,66E-10	0,00E+00	1,12E-09	-9,40E-08
AP	mol H <sup>+</sup> eq.	1,78E-02	2,15E-03	3,89E-03	0,00E+00	8,91E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	6,98E-05	0,00E+00	2,53E-04	-1,36E-03
EP-freshwater	kg P eq	1,66E-03	4,68E-05	3,12E-04	0,00E+00	1,03E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,50E-06	0,00E+00	2,61E-06	-8,76E-05
EP-freshwater	kg PO <sub>4</sub> <sup>3-</sup> eq	5,10E-03	1,44E-04	9,57E-04	0,00E+00	3,17E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	4,60E-06	0,00E+00	8,00E-06	-2,69E-04
EP-marine	kg N eq.	5,14E-03	7,33E-04	1,02E-03	0,00E+00	3,23E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,40E-05	0,00E+00	1,49E-03	-3,85E-04
EP-terrestrial	mol N eq.	2,70E-02	7,73E-03	6,57E-03	0,00E+00	1,81E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,54E-04	0,00E+00	1,13E-03	-1,73E-03
POCP	kg NMVOC eq.	1,36E-02	3,21E-03	3,23E-03	0,00E+00	5,09E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,04E-04	0,00E+00	4,88E-04	-9,94E-04
ADP- minerals&metals*	kg Sb eq.	6,35E-05	2,20E-06	1,05E-05	0,00E+00	8,98E-07	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	7,05E-08	0,00E+00	7,82E-08	-5,57E-06
ADP-fossil*	MJ	9,18E+01	9,45E+00	1,88E+01	0,00E+00	3,32E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	3,04E-01	0,00E+00	8,81E-01	-6,36E+00
WDP	m <sup>3</sup>	4,42E+00	3,92E-02	7,94E-01	0,00E+00	3,94E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,25E-03	0,00E+00	3,97E-03	-3,81E-01
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption															

\*Disclaimer : The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

## Environmental Information

### Potential environmental impact in case of landfilling at End-of-use

#### Results per functional or declared unit in case of landfilling– Essence Glue Down 55

Indicator	Unit	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1/L	C2/L	C3/L	C4/L	D/L
PERE	MJ	1,34E+01	1,47E-01	1,75E+00	0,00E+00	7,82E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	4,71E-03	0,00E+00	3,75E-02	-7,25E-01
PERM	MJ	1,18E+00	0,00E+00	1,20E-01	0,00E+00	9,55E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-1,90E-02
PERT	MJ	1,46E+01	1,47E-01	1,86E+00	0,00E+00	8,78E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	4,71E-03	0,00E+00	3,75E-02	-7,44E-01
PENRE	MJ	9,21E+01	9,45E+00	1,88E+01	0,00E+00	3,32E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	3,04E-01	0,00E+00	8,81E-01	-6,39E+00
PENRM	MJ	1,74E+01	0,00E+00	1,81E+00	0,00E+00	5,36E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-1,54E+00
PENRT	MJ	1,09E+02	9,45E+00	2,06E+01	0,00E+00	3,86E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	3,04E-01	0,00E+00	8,81E-01	-7,93E+00
SM	kg	1,47E+00	0,00E+00	1,57E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,86E-01
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m <sup>3</sup>	7,32E-02	1,35E-03	1,21E-02	0,00E+00	-6,85E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	4,31E-05	0,00E+00	1,07E-03	-5,81E-03

#### Acronyms

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

## Waste production and output flows in case of landfilling at End-of-use

### Waste production

Results per functional or declared unit in case of landfilling– Essence Glue Down 55																
Indicator	Unit	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1/L	C2/L	C3/L	C4/L	D/L
Hazardous waste disposed	kg	1,51E-01	9,03E-03	3,21E-02	0,00E+00	5,09E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,89E-04	0,00E+00	1,01E-03	-1,17E-02
Non-hazardous waste disposed	kg	1,72E+00	5,39E-01	4,67E-01	0,00E+00	6,00E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,72E-02	0,00E+00	3,80E+00	-1,32E-01
Radioactive waste disposed	kg	1,83E-04	3,08E-06	3,04E-05	0,00E+00	1,56E-05	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	9,86E-08	0,00E+00	4,92E-07	-9,00E-06

### Output flows

Results per functional or declared unit in case of landfilling– Essence Glue Down 55																
Indicator	Unit	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1/L	C2/L	C3/L	C4/L	D/L
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Material for recycling	kg	0,00E+00	0,00E+00	3,74E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy recovery	kg	7,32E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ	1,51E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

### Additional indicator

Results per functional or declared unit in case of landfilling– Essence Glue Down 55																
Indicator	Unit	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1/L	C2/L	C3/L	C4/L	D/L
GWP-GHG <sup>1</sup>	kg CO <sub>2</sub> eq.	4,03E+00	6,66E-01	8,42E-01	0,00E+00	1,58E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,14E-02	0,00E+00	2,72E-01	-2,49E-01

<sup>1</sup> GWP-GHG is the sum of GWP-Fossil and GWP-LULUC indicators



## Additional environmental information – Potential impacts and flows in case of incineration.

Results per functional or declared unit in case of incineration - Essence Glue Down 55						
Indicator	Unit	C1/I	C2/I	C3/I	C4/I	D/I
GWP-total	kg CO <sub>2</sub> eq.	0,00E+00	7,14E-02	6,50E+00	2,23E-03	-1,72E+00
GWP-fossil	kg CO <sub>2</sub> eq.	0,00E+00	7,14E-02	6,42E+00	2,23E-03	-1,78E+00
GWP- biogenic	kg CO <sub>2</sub> eq.	0,00E+00	2,27E-05	7,68E-02	1,16E-06	6,95E-02
GWP- Luluc	kg CO <sub>2</sub> eq.	0,00E+00	3,49E-05	7,77E-04	6,76E-07	-3,61E-03
AP	mol H <sup>+</sup> eq.	0,00E+00	1,55E-09	1,69E-07	9,35E-10	-1,44E-07
ODP	kgCFC11 eq	0,00E+00	2,33E-04	5,67E-03	2,16E-05	-6,58E-03
EP-freshwater	kg P eq	0,00E+00	4,99E-06	3,29E-04	2,33E-07	-5,96E-04
EP-freshwater	kg PO <sub>4</sub> eq	0,00E+00	1,53E-05	1,01E-03	7,16E-07	-1,83E-03
EP-marine	kg N eq.	0,00E+00	8,00E-05	1,72E-03	7,46E-06	-1,24E-03
EP-terrestrial	mol N eq.	0,00E+00	8,45E-04	1,57E-02	8,17E-05	-1,05E-02
POCP	kg NMVOC eq.	0,00E+00	3,48E-04	4,81E-03	2,37E-05	-4,50E-03
ADP-minerals&metals*	kg Sb eq.	0,00E+00	2,35E-07	1,60E-05	2,09E-08	-6,22E-06
ADP-fossil*	MJ	0,00E+00	1,01E+00	1,18E+01	6,35E-02	-2,98E+01
WDP	m <sup>3</sup>	0,00E+00	4,18E-03	1,06E+01	2,85E-03	-4,40E-01
Results per functional or declared unit in case of incineration - Essence Glue Down 55						
Indicator	Unit	C1/I	C2/I	C3/I	C4/I	D/I
PERE	MJ	0,00E+00	1,57E-02	1,10E+00	5,13E-04	-2,53E+00
PERM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-1,58E-02
PERT	MJ	0,00E+00	1,57E-02	1,10E+00	5,13E-04	-2,55E+00
PENRE	MJ	0,00E+00	1,01E+00	1,18E+01	6,35E-02	-2,98E+01
PENRM	MJ.	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-1,28E+00
PENRT	MJ	0,00E+00	1,01E+00	1,18E+01	6,35E-02	-3,11E+01
SM	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-1,10E-01
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m <sup>3</sup>	0,00E+00	1,44E-04	3,23E-01	6,78E-05	-1,33E-02
Results per functional or declared unit in case of incineration - Essence Glue Down 55						
Indicator	Unit	C1/I	C2/I	C3/I	C4/I	D/I
Hazardous waste disposed	kg	0,00E+00	9,63E-04	2,04E+00	3,74E-05	-2,70E-02
Non-hazardous waste disposed	kg	0,00E+00	5,75E-02	5,43E-01	4,31E-01	-3,40E-01
Radioactive waste disposed	kg	0,00E+00	3,29E-07	2,27E-05	4,17E-07	-7,62E-05
Results per functional or declared unit in case of incineration - Essence Glue Down 55						
Indicator	Unit	C1/I	C2/I	C3/I	C4/I	D/I
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Material for recycling	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy recovery	kg	0,00E+00	0,00E+00	2,38E+00	0,00E+00	0,00E+00
Exported energy. electricity	MJ	0,00E+00	0,00E+00	1,67E+01	0,00E+00	0,00E+00
Exported energy. thermal	MJ	0,00E+00	0,00E+00	1,25E+01	0,00E+00	0,00E+00

## References

General Program Instructions of the International EPD® System. Version 4.0.

PCR 2019:14. and c-PCR-004 Resilient textile and laminate floor coverings (EN 16810)

