1 Identification

- **Product identifier**
- **Trade name:** Tandus C-54 Seam Weld
- **Relevant identified uses of the substance or mixture:** Adhesive

- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:** Royal Adhesives & Sealants, LLC
  863 South East Main Street
  Simpsonville, SC 29681
  (864) 967-7691

- **Supplier:**
  Tandus Centiva
  A Tarkett Company

- **Information department:** Environment protection department.
- **Emergency telephone number:**
  ChemTrec: Day or Night within USA and Canada: 1-800-424-9300.
  Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

2 Hazard(s) identification

- **Classification of the substance or mixture**

  ![GHS02 Flame]

  Flam. Liq. 2 H225 Highly flammable liquid and vapor.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**

  ![GHS02]

- **Signal word** Danger
- **Hazard statements**
  Highly flammable liquid and vapor.
- **Precautionary statements**
  Keep away from heat/sparks/open flames/hot surfaces. No smoking.
  Use explosion-proof electrical/ventilating/lighting/equipment.
  Wear protective gloves / eye protection / face protection.
  Ground/bond container and receiving equipment.
  Keep container tightly closed.
  Use only non-sparking tools.
  Take precautionary measures against static discharge.
  If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
  In case of fire: Use for extinction: CO2, powder or water spray.

(Contd. on page 2)
Trade name: Tandus C-54 Seam Weld

Store in a well-ventilated place. Keep cool.
Dispose of contents/container in accordance with local/regional/national/international regulations.

- Classification system:
  - NFPA ratings (scale 0 - 4)
    - Health = 1
    - Fire = 3
    - Reactivity = 0

- HMIS-ratings (scale 0 - 4)
  - Health = *1
  - Fire = 3
  - Physical Hazard = 0

- Other hazards
- Results of PBT and vPvB assessment
  - PBT: Not applicable.
  - vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures
- Description: Mixture: consisting of the following components.

Hazardous components:

<table>
<thead>
<tr>
<th>Chemical</th>
<th>Percentage</th>
</tr>
</thead>
<tbody>
<tr>
<td>78-93-3 methyl ethyl ketone</td>
<td>50-100%</td>
</tr>
<tr>
<td>109-99-9 tetrahydrofuran</td>
<td>25-50%</td>
</tr>
<tr>
<td>108-94-1 cyclohexanone</td>
<td>2.5-10%</td>
</tr>
</tbody>
</table>

4 First-aid measures

- Description of first aid measures
- After inhalation:
  - Remove to fresh air. If not breathing, administer artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.
  - Call a doctor immediately.
- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact:
  - Rinse opened eye for 20 minutes under running water. If eye becomes irritated, obtain medical treatment.
- After swallowing:
  - Immediately call a doctor.
  - Seek medical treatment.
- Information for doctor:
  - Most important symptoms and effects, both acute and delayed: No further relevant information available.
  - Indication of any immediate medical attention and special treatment needed: No further relevant information available.
5 Fire-fighting measures

- Extinguishing media
  - Suitable extinguishing agents:
    CO2, extinguishing powder or water spray. Fight larger fires with water spray. Use fire fighting measures that suit the environment.
- Special hazards arising from the substance or mixture
  No further relevant information available.
- Advice for firefighters
  Firefighters use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
- Protective equipment: Protective clothing and respiratory protective device.

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures
  Ensure adequate ventilation
  Keep away from ignition sources
  Wear protective equipment. Keep unprotected persons away.
- Environmental precautions:
  Do not allow to enter sewers/surface or ground water.
- Methods and material for containment and cleaning up:
  Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
  Dispose of contaminated material as waste in accordance with federal state and local regulations.
  Ensure adequate ventilation.
  Do not flush with water or aqueous cleansing agents.
- Reference to other sections
  See Section 7 for information on safe handling.
  See Section 8 for information on personal protection equipment.
  See Section 13 for disposal information.

7 Handling and storage

- Handling:
  - Precautions for safe handling
    Store in cool, dry place in tightly closed receptacles.
    Keep away from heat and direct sunlight.
    Avoid prolonged or repeated contact with skin.
    Avoid contact with eyes.
    Wash thoroughly after handling.
    Open and handle receptacle with care.
    Prevent formation of aerosols.
  - Information about protection against explosions and fires:
    Keep ignition sources away - Do not smoke.
    Protect against electrostatic charges.
  - Conditions for safe storage, including any incompatibilities
  - Storage:
    - Requirements to be met by storerooms and receptacles: Store in a cool location away from direct heat.
    - Information about storage in one common storage facility: Store away from oxidizing agents.
    - Further information about storage conditions:
      Keep receptacle tightly sealed.
      Store in cool, dry conditions in well sealed receptacles.
**8 Exposure controls/personal protection**

- **Additional information about design of technical systems:** No further data; see item 7.

- **Control parameters**

<table>
<thead>
<tr>
<th>Component</th>
<th>BEI 2 mg/L</th>
<th>Medium: urine</th>
<th>Time: end of shift</th>
<th>Parameter: MEK</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl ethyl ketone</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tetrahydrofuran</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
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<td>Cyclohexanone</td>
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<td></td>
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</tr>
</tbody>
</table>

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**Specific end use(s)** No further relevant information available.
Trade name: Tandus C-54 Seam Weld

<table>
<thead>
<tr>
<th>BEI</th>
<th>80 mg/L</th>
</tr>
</thead>
<tbody>
<tr>
<td>Medium: urine</td>
<td>Time: end of shift at end of workweek</td>
</tr>
<tr>
<td>Parameter: 1,2-Cyclohexanediol with hydrolysis (nonspecific, semi-quantitative)</td>
<td></td>
</tr>
</tbody>
</table>

| 8 mg/L |
| Medium: urine | Time: end of shift |
| Parameter: Cyclohexanol with hydrolysis (nonspecific, semi-quantitative) |

**Additional information:** The lists that were valid during the creation were used as basis.

**Exposure controls**

**Personal protective equipment (see listings below)**

**General protective and hygienic measures:**
- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.
- Avoid contact with the eyes.
- Avoid contact with the eyes and skin.

**Breathing equipment:**
- Use approved respiratory protection equipment when airborne exposure is excessive. Consult the respirator manufacturer to determine the appropriate type of equipment for a given application. Observe respirator use limitations specified by the manufacturer.

**Protection of hands:**

- **Protective gloves**
  - The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
  - **Material of gloves**
    - The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.
  - **Penetration time of glove material**
    - The exact breakthrough time has to be found out by the manufacturer of the protective gloves and has to be observed.
  - **Eye protection:**
    - Safety glasses with side shields.

- **Tightly sealed goggles**

**Body protection:**
- Protective work clothing
- Apron
- Emergency showers and eye wash stations should be available.

(Contd. on page 6)
### 9 Physical and chemical properties

- **Information on basic physical and chemical properties**
  - **General Information**
  - **Appearance:**
    - Form: Liquid
    - Color: Clear
  - **Odor:** Characteristic
  - **Odor threshold:** Not determined.
  - **pH-value:** Not determined.

- **Change in condition**
  - **Melting point:** Undetermined.
  - **Boiling point:** 67 °C (153 °F)

- **Flash point:** -14 °C (7 °F)

- **Flammability (solid, gaseous):** Not applicable.

- **Ignition temperature:** 230 °C (446 °F)

- **Decomposition temperature:** Not determined.

- **Auto igniting:** Product is not self-igniting.

- **Danger of explosion:** May form explosive peroxides.

- **Flammable limits:**
  - Lower: 1.3 Vol %
  - Upper: 12.0 Vol %

- **Vapor pressure at 20 °C (68 °F):** 200 hPa (150 mm Hg)

- **Specific gravity at 20 °C (68 °F):** 0.94 g/cm³ (7.844 lbs/gal)

- **Relative density** Not determined.

- **Vapor density** Not determined.

- **Evaporation rate** Not determined.

- **Solubility in / Miscibility with**
  - **Water:** Not miscible or difficult to mix.

- **Partition coefficient (n-octanol/water):** Not determined.

- **Viscosity:**
  - Dynamic: Not determined.
  - Kinematic: Not determined.

- **Solvent content:**
  - **Organic solvents:** 100.0 %
  - **VOC (Per EPA 24):** Not Available GMS/L

- **Solids content:**
  - **Other information**
    - Grams VOC/Liter 672.0
    - Grams VOC/Liter [less water. less exempts] 672.0

### 10 Stability and reactivity

- **Reactivity** No further relevant information available.

- **Chemical stability**

- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
Trade name: Tandus C-54 Seam Weld

- Possibility of hazardous reactions: No dangerous reactions known.
- Conditions to avoid: No further relevant information available.
- Incompatible materials:
  - Strong oxidizers, acids, and bases.
  - Reacts with alkali and metals.
  - Reacts with halogenated compounds.
- Hazardous decomposition products: Carbon monoxide and carbon dioxide

11 Toxicological information

- Information on toxicological effects
  - Acute toxicity:
    - LD/LC50 values that are relevant for classification:
      - 78-93-3 methyl ethyl ketone
        - Oral LD₅₀ 3300 mg/kg (rat)
        - Dermal LD₅₀ 5000 mg/kg (rabbit)
      - 109-99-9 tetrahydrofuran
        - Oral LD₅₀ 2500 mg/kg (rat)
  - Primary irritant effect:
    - on the skin: No irritant effect.
    - on the eye: Irritating effect.
    - Sensitization: No sensitizing effects known.
    - Additional toxicological information:
      - Preexisting eye, skin and respiratory disorders may be aggravated by exposure to this product. The product shows the following dangers according to internally approved calculation methods for preparations: Irritant
  - Carcinogenic categories
    - IARC (International Agency for Research on Cancer)
      - 108-94-1 cyclohexanone 3
    - NTP (National Toxicology Program)
      - None of the ingredients is listed.
    - OSHA-Ca (Occupational Safety & Health Administration)
      - None of the ingredients is listed.

12 Ecological information

- Toxicity
  - Aquatic toxicity: No further relevant information available.
  - Persistence and degradability: No further relevant information available.
- Behavior in environmental systems:
  - Bioaccumulative potential: No further relevant information available.
  - Mobility in soil: No further relevant information available.
- Additional ecological information:
  - General notes:
    - Water hazard class 1 (Self-assessment): slightly hazardous for water
    - Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
  - Results of PBT and vPvB assessment
    - PBT: Not applicable.
Trade name: Tandus C-54 Seam Weld

- vPvB: Not applicable.
- Other adverse effects: No further relevant information available.

### 13 Disposal considerations

- Waste treatment methods
  - Recommendation:
    Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
    Must be specially treated adhering to official regulations.
    Disposal must be made according to official regulations.
- Uncleaned packagings:
  - Recommendation: Disposal must be made according to official regulations.

### 14 Transport information

<table>
<thead>
<tr>
<th>UN-Number</th>
<th>UN1133</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT, ADR, IMDG, IATA</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>UN proper shipping name</th>
<th>ADHESIVES</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT, IMDG, IATA</td>
<td>1133 ADHESIVES</td>
</tr>
<tr>
<td>ADR</td>
<td></td>
</tr>
</tbody>
</table>

- Transport hazard class(es)
  - DOT
    - Class: 3 Flammable liquids
    - Label: 3
  - ADR, IMDG
    - Class: 3 Flammable liquids
    - Label: 3
  - IATA
    - Class: 3 Flammable liquids
    - Label: 3
  - Packing group
    - DOT, ADR, IMDG, IATA: II
  - Environmental hazards:
    - Marine pollutant: Symbol (fish and tree)
Trade name: Tandus C-54 Seam Weld

- Special marking (ADR): Symbol (fish and tree)
- Special precautions for user: Warning: Flammable liquids
- Danger code (Kemler): 33
- EMS Number: F-E,S-E
- Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code: Not applicable.
- UN "Model Regulation": UN1133, ADHESIVES, 3, II

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
  - Sara
    - Section 355 (extremely hazardous substances): None of the ingredients is listed.
    - Section 313 (Specific toxic chemical listings): None of the ingredients is listed.
    - TSCA (Toxic Substances Control Act): All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.
  - Proposition 65
    - Chemicals known to cause cancer: None of the ingredients is listed.
    - Chemicals known to cause reproductive toxicity: None of the ingredients is listed.
    - Chemicals known to cause developmental toxicity: None of the ingredients is listed.
  - (DSL) Canada Domestic Substance List
    All components of this product are on the DSL (Canada Domestic Substance list) or are exempt from DSL requirements.
  - New Jersey Right-to-Know List: None of the ingredients is listed.
  - New Jersey Special Hazardous Substance List: None of the ingredients is listed.
  - Pennsylvania Right-to-Know List: None of the ingredients is listed.
  - Pennsylvania Special Hazardous Substance List: None of the ingredients is listed.
- Cancerogenity categories
- EPA (Environmental Protection Agency)
  - 78-93-3 methyl ethyl ketone 1
- TLV (Threshold Limit Value established by ACGIH)
  - 109-99-9 tetrahydrofuran A3
  - 108-94-1 cyclohexanone A3

(Contd. on page 10)
Trade name: Tandus C-54 Seam Weld

- **MAK (German Maximum Workplace Concentration)**
  - 109-99-9 tetrahydrofuran 4
  - 108-94-1 cyclohexanone 3B

- **NIOSH-Ca (National Institute for Occupational Safety and Health)**
  - None of the ingredients is listed.

- **National regulations:**
  - **Water hazard class:** Water hazard class 1 (Self-assessment): slightly hazardous for water.
  - **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

**16 Other information**

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

- **Department issuing SDS:** Environment protection department.
- **Creation Date:** 02/28/2012
- **Date of preparation / last revision** 03/20/2016 / -
- **Abbreviations and acronyms:**
  - RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
  - ICAO: International Civil Aviation Organisation
  - ADR: Accord européen sur le transport des marchandises dangereuses par Roaie (European Agreement concerning the International Carriage of Dangerous Goods by Road)
  - IMDG: International Maritime Code for Dangerous Goods
  - DOT: US Department of Transportation
  - IATA: International Air Transport Association
  - ACGIH: American Conference of Governmental Industrial Hygienists
  - EINECS: European Inventory of Existing Commercial Chemical Substances
  - ELINCS: European List of Notified Chemical Substances
  - CAS: Chemical Abstracts Service (division of the American Chemical Society)
  - NFPA: National Fire Protection Association (USA)
  - HMIS: Hazardous Materials Identification System (USA)
  - LC50: Lethal concentration, 50 percent
  - LD50: Lethal dose, 50 percent
  - PBT: Persistent, Bioaccumulative and Toxic
  - vPvB: very Persistent and very Bioaccumulative
  - NIOSH: National Institute for Occupational Safety
  - OSHA: Occupational Safety & Health
  - TLV: Threshold Limit Value
  - PEL: Permissible Exposure Limit
  - REL: Recommended Exposure Limit
  - BEI: Biological Exposure Limit
  - Flam. Liq. 2: Flammable liquids, Hazard Category 2