

Welding rods Hot welding rod for linoleum

WELDING RODS

DESCRIPTION

Welding rods to join linoleum floorcovering for perfect hygiene and seam strength.

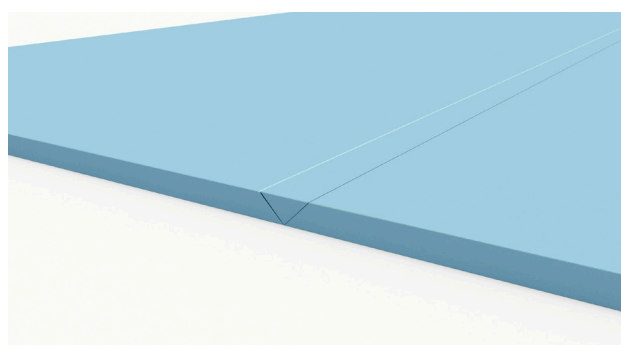
Key features:

- Hot welding for perfect hygiene and resistance.
- Available in unicolour version and on stock for the whole linoleum range.
- Easy to clean and maintain.

Compatible flooring:

- Linoleum

Main segments of application:



TECHNICAL INFORMATION

Product

Size Unicolor	Compact range	1 bobbin of 50lm (diameter 4mm)
	Acoustic range	1 bobbin of 50lm (diameter 4mm)

Packaging

Bobbin weight (kg)	Unicolor	0.8
Min. order		1 bobbin

INSTALLATION

- Install sheets with a gap of approx. 0.5 mm at joint.
- Start hot welding operation (and grooving) minimum 24 to 48 hours maximum after gluing
- Groove a "U" shape of max. 3,5 mm width, preferably by machine.
- Depth of grooving 2 mm into the thickness of the material – just over the top of the jute (max.2,5 mm for other product thickness'). Never groove Linoleum Silencio xf² to the top of foam.
- Carefully clean seam totally free of residues.
- The recommended welding rod temperature is about 450 °C.
- Use hot air welding gun fitted with 5 mm traditional hot speed weld nozzle. When welding the rod must float out slightly on both sides of the joint, on surface.
- Trim the welding in two successive operations using a "quarter moon knife", Mozart knife, or similar.
- The second cut should be done when the welding rod is cool down.

FOR MORE EXHAUSTIVE INFORMATION REGARDING ALL THE INSTALLATION STEPS OF THE WELDING ROD PLEASE REFER TO THE OFFICIAL INSTALLATION DOCUMENTS.

CLEANING & MAINTENANCE

Cf. flooring cleaning instructions.

ARTICLE CODE

Available for every linoleum floorings. Please refer to product sample book or to <http://professionals.tarkett.com> to find the right reference.

Unicolor

Available in stock for the whole linoleum range

4 mm: 1751 ---	for compact lino ranges
4 mm: 14009 ---	for acoustic lino ranges